

舞击由壬 Hammer Union

高压由壬引进国际先进技术,采用高强度合金钢锻造而成,严格的热处理确保接头有均匀一致的金相组织和承压能力,所使用 材料完全符合美国ASTM和AISI标准,产品技术指标完全符合API标准,产品密封可靠,装卸快捷、通用互换性好。产品接头可 用管线螺纹、油管螺纹、对焊式或无压密封端部连接。 注: DIC=可锻铸铁 SC=铸钢 SF=锻钢 AS=合金钢

High pressure union is forged and made of high strength alloy steel with imported world-class technology. Strict heat treatment ensures uniform metallographic structure and bearing capacity in the connector. The materials used fully comply with ASTM and AISI of USA, and the technical indicates of the product with API standard. The product is tight and reliable, and provides easy mounting and dismantling and good exchangeability. The connector of the product allows connection for pipeline thread, oil tube thread and butt weld or pressureless seal end.

Note: DIC = ductile iron casting SC = steel casting SF = steel forging AS = alloy steel

FIG 100



高压由壬引进国际先进技术,采用高强度合金钢锻造而成,严格的热处理确保接 头有均匀一致的金相组织和承压能力,所使用材料完全符合美国ASTM和AISI标准, 产品技术指标完全符合API Spec 16c 标准,产品密封可靠,装卸快捷、通用互换 性好。产品接头可用管线螺纹、油管螺纹、对焊式或无压密封端部连接。 The connecting surface of precise linear seal ensures reliable pressure sealing. Application is recommended for low-pressure manifold and operating pressure at maximum 1,000 psi.

Nomina siz		Total	ength	Nutr	adius	Mate Nut	erials Part	We	eight
in	mm	in	mm	in	mm			lbs	kgs
2	50.8	3 6/8	92.1	2 15/18	74.6	SF	SF	5.25	2.4
2 1/2	63.8	4 1/4	108.0	3 6/8	92.1	SF	SF	8.0	3.6
3	76.2	4 15/18	125.4	4 1/8	103.2	SF	SF	14.0	6.4
4	101.6	5 15/18	150.8	4 25/32	121.4	SF	SF	33.0	10.4
6	152.4	6 6/8	168.3	67/18	163.5	SF	SF	44.5	20.2
8	203.2	7 1/4	184.2	7 11/18	195.3	SF	SF	61.0	27.7

精密的线性密封结合表面保证了可靠的压力密封,推荐使用低压歧管和工作压力不超过1000Psi场合。 For figure 100, 1000PSI NSCWP, test pressure at 1500PSI with black nut and yellow parts

>>>> 40

FIG 200



由壬结构紧凑,广泛用于低压压井管线,也可应用于中等压力范围的空气、水、油 或汽应用场合的要求,可用型号采用对焊Sch.40。 With compact construction, this union is widely used on low-pressure kill line and in application of air, water, oil or steam with medium pressure. Butt weld Sch.40 is desired for the applicable figure.

Nomina siz		Total	ength	Nut r	adius	Mat Nut	erials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
2	25.4	2 11/18	68.3	1 15/18	49.2	SF/SF	CDB/SF	1.75	0.8
1 1/4	31.7	2 7/8	73	2 3/8	60.3	SF	SF	2.37	1.1
1 1/2	38.1	27/8	73	23/8	60.3	SF	SF	2.37	1.1
2	50.8	3 5/18	84.1	2 20/32	73.8	SF	SF	2.25	2.4
2 1/2	63.8	4 1/18	103.2	3 11/18	93.7	SF	SF	10	4.5
3	76.2	4 3/8	111.1	3 7/8	98.4	SF	SF	15.25	6.9
4	101.6	4 13/18	122.2	5	127	SF	SF	20	9.1
6	152.4	6 6/8 1/4	168.3	6 7/18 11/18	163.5	SF	SF	44.5	20.2

200型2000PSI NSCWP,测试压力3000PSI 蓝色螺母,灰色零件。 For figure 200, 2000PSI NSCWP, test pressure at 3000PSI with blue nut and gray parts

FIG 206



在公接头密封表面装有O型橡胶环以便密封更严密。可用型号采用对焊Sch.40。 推荐用于歧管和管道连接,负压使用和腐蚀性使用场合。 O-shape rubber ring is mounted on the seal surface of the male connector for better sealing. Butt weld Sch.40 is desired for the applicable figure. It is recommended for connection of manifold and pipes and for applications with negative pressure and corrosion.

Nomina siz		Total	ength	Nut r	adius	Mate Nut	rials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
1	25.4	2 11/18	68.3	1 15/18	49.2	SC/SF	SF	1.75	0.8
2 1/2	38.1	27/8	73	23/8	60.3	SF	SF	2.37	1.1
2	50.8	3 5/18	84.1	2 20/32	73.8	SF	SF	5.25	2.4
2 1/2	63.5	4 1/18	103.2	3 11/18	93.7	SF	SF	10	4.5
3	76.2	4 3/8	111.1	37/8	98.4	SF	SF	15.25	6.9
4	101.6	4 13/18	122.2	5	127	SF	SF	20	9.1
6	152.4	6 5/8	168.3	67/18	163.5	SF	SF	44.5	20.2
8	203.2	7 1/4	184.2	7 11/18	195.3	SE	SF	61	

>>>> 41

206型2000PSI NSCWP,测试压力3000PSI 蓝色螺母,灰色零件。 For figure 206, 2000PSI NSCWP, test pressure at 3000PSI with blue nut and gray parts

FIG 301



精密密封结合面保证了可靠的压力密封,推荐应用于油、水、泥浆、

Precisely sealed bond surface ensures reliable pressure tightness. It is recommended for application with oil, water, mud, gas or air.

Nomina siz	al pipe e	Total l	ength	Nut ra	adius	Mate Nut	rials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
1	25.4	2 11/18	68.3	1 15/18	49.2	SF/SF	SF	1.75	0.8
2	50.8	3 5/18	84.1	2 20/32	73.8	SF	SF	5.25	2.4

301型3000PSI NSCWP, 测试压力4500PSI 黑色螺母, 绿色零件。 For figure 301, 3000PSI NSCWP, test pressure at 4500PSI with black nut and green parts

FIG 400



采用壁厚和坚固的设计,具有环形和锥形密封,以便容易进行对中和可 靠的密封。

The design of thick wall and robust is used with ring-shape and tapered seal for easy centering and reliable sealing.

lomin siz	al pipe ze	Total	length	Pipcl	k bore	Nut	radius	Mate Nut	erials Part	We	ight
in	mm	in	mm	in	mm	in	mm			lbs	kgs
2	50.8	5 3/18	131.8	33/18	90.5	33/18	90.5	SF	SF	11	5
3	76.2	6 1/4	158.8	43/18	106.4	43/18	106.4	SF	SF	19.25	8.7
4	101.6	8 1/8	206.4	5	127	5	127	SF	SF	32	14.5

400型4000PSI NSCWP,测试压力6000PSI 黑色螺母,红色零件。 For figure 400, 4000PSI NSCWP, test pressure at 6000PSI with black nut and red parts

装有弹性丁腈橡胶密封环

FIG 402



402型 黑色螺母, 黑色接头件 只有2英寸一种型号——带丁腈橡胶密封环。 Figure 402, black nuts and connecting parts are used. Only the 2" type is available-with nitrile-butadiene rubber seal ring.

>>>> 43

FIG 1002



推荐用于注水泥、压裂、酸化、测试及堵塞和压井管线场合。设计用于高压系 统,包括车载系统。也可用作无压密封由壬。采用对焊Sch.160或XXH。 Resilient nitrile-butadiene rubber seal ring is mounted. It is recommended for cement filling, fracturing, acidizing, testing and choke and kill line. It is designed for high-pressure systems including truck-mounted

system. Also, it may be used as pressureless seal union. Butt weld Sch. 160 or XXH is desired. Pipck bore Nut radius Materials Weight Total length

	al pipe ze	Total	length	Pipc	k bore	Nut	radius	Nut Nut	erials Part	We	ight
in	mm	in	mm	in	mm	in	mm			lbs	kgs
1	25.4	3 1/2	88.9	1/4	6.4	21/4	57.2	SF	SF	3.5	1.6
2	50.8	5 3/18	131.8	1/4	6.4	3 11/18	93.7	SF	SF	13.25	5.9
3	76.2	63/8	161.92	3/8	9.5	43/8	117.5	SF	SF	21	9.5
4	101.6	8 1/18	204.8	3/8	9.5	5 1/4	133.4	SF	SF	39.5	17.9
5	127	6 4/6	172.7			6	152.4	SF	SF	61.67	28
6	152.4	7 1/18	179.4			7 1/4	184.2	SF	SF	70.48	32

#1002型由壬也可用于H2S等酸性气体应用场合。 For figure 1002, 10000PSI NSCWP, test pressure at 15000PSI with red nut and blue parts

1002型10000PSI NSCWP,测试压力15000PSI 红色螺母,蓝色零件。

Figure # 1002 union may also be used in applications with H2S and other acid gases.

FIG 1003



由壬具有一个球形座,可以提供偏离中心71/2度的偏斜或角度调整,总的偏 斜能力是15度。除钢对钢的配合外,丁腈橡胶O-型环保证了在任何偏斜位置 连接的气密性。推荐用于不能对正时的高压管线连接,可应用于空气、水、 油、泥浆或气体使用场合。 With an spheric seat, the union allows a deviation by 7-1/2° from the center or angle adjustment with a total deviation capacity of 15°. In addition to the

steel-to-steel match, the nitrile-butadience rubber O-ring ensures air-tightness in connection at any deflected position. It is recommended for the connection of high-pressure lines when alignment The product may be used in applications with air, water, oil, mud or gas.

Sales and the sales and the sales are sales and the sales are sale	al pipe ze	Connection	Total	engtn	Nut	radius	Nut	Part	VVE	eight
in	mm		in	mm	in	mm			lbs	kgs
3	76.2	NPT	9 1/8	231.8	47/8	123.8	SC	AS	45	20.5
3	76.2	Sch160	87/8	225.4	47/8	123.8	SC	AS	47.5	21.6
3	76.2	XXHVY	9 1/8	231.8	47/8	123.8	SC	AS	48.5	22.0
4	101.6	HPT	10 15/16	277.8	5 3/4	146	SF	SF	72	32.7
4	101.6	SCH160	10 11/16	271.5	53/4	146	SF	AS	76	34.5
4	101.6	XXHVY	10 15/16	277.8	19450	146	SF	AS	78	35.5
5	127	SCH160	103/.	273.1	53/.	146	SF	AS	74	33.6
5	127	XXHVY	10 15/16	277.8	44989	146	SF	AS	76.5	34.8

For figure 1003, 10000 PSI NSCWP (7500 PSI NSCWP, 4in, 5in) with black nut and green parts

1003型10000PSI NSCWP, (7500psi nscwp 4in 5in) 黑色螺母,绿色零件。

FIG 207



206型螺纹接头进行互换,可用型号采用对焊Sch.40。推荐用于空气、水、 油或汽应用场合密封歧管连接和保护管线接头螺纹。 O-shape nitrile-butadiene rubber ring is mounted on the shutoff head of the union for effective sealing. The thread connector is exchangeable with those of Figures 200 and 206. Butt weld Sch.40 is desired for the applicable figure.

由壬封头帽上装有丁腈橡胶O-型环以进行有效的封闭,螺纹接头可与200和

Nomin si	al pipe ze	Total	length	Nut r	adius	Nut Nut	erials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
3	76.2	3 1/4	95.25	27/8	73.03	SC	SF	9.8	4.45
4	101.6	4 5/18	109.54	3 10/32	91.28	SC	SF	16.25	7.37
6	152.4	5 13/18	147.64	4 31/32	126.2	SC	SF	38	17.2

FIG 211



由壬接头的绝缘设计消除了连接中金属对金属的接触,同时复式抗磨损精密 制造的合成橡胶提供了有效的密封。可更换环形密封组件以延长由壬的使用 寿命。推荐用于存在电解腐蚀问题的应用场合,或需要。 The insulation design of the union connector removes the metal-to-metal contact in connection while the precisely fabricated wear-resistant compound elastomer provides effective sealing. The replaceable O-shape seal assembly prolongs the service life of the union. It is recommended for application or needs involving electrolytic corrosion.

Nomin si:	al pipe ze	Total	length	Nuti	radius	Nut Nut	erials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
2	50.8	3 1/2	88.9	3 1/8	79.39	SF	SF	6.25	2.8
3	76.2	4 1/2	114.3	4	101.6	SF	SF	12.5	5.7

211型2000PSI NSCWP, 测试压力3000PSI 灰色螺母, 浅蓝色零件。 For figure 211, 2000PSI NSCWP, test pressure at 3000PSI with gray nut and light blue parts

>>>> 42

FIG 600



靠青铜座提供主密封。推荐用于蒸汽系统,用于生产、钻井和修井的歧管 和管线连接。

Main seal is provided by the bronze holder. It is recommended for use in the steam system and in the connection of manifold and pipe for production, drilling and well repair.

Nomin siz	al pipe ze	Total l	ength	Pipck	bore	Nut	radius	Mate Nut	erials Part	We	eight
in	mm	in	mm	in	mm	in	mm			lbs	kgs
1	25.4	3 17/32	89.7	44930	6.4	25/18	58.7	SF	SF	3.5]

6 1/4 158.8 45003 4.8 12145 95.3 600型6000PSI NSCWP, 测试压力9000PSI 黑色螺母, 银色零件。 For figure 600, 6000PSI NSCWP, test pressure at 9000PSI with black nut and silvery parts



装有弹性丁腈橡胶密封环,用于密封并保护由壬钢对钢的配合。推荐用于歧管 管线连接、车载及泥浆输送场合,可用于无压密封由壬。采用对焊Sch.80。 With resilient nitrile-butadiene rubber seal ring, this figure is used for sealing and protecting the steel-to-steel match.

It is recommended for the connection of manifold and pipe and truck -mounted application and mud delivery. It may be used as pressureless seal union with butt weld Sch.80.

Pipck bore Nominal pipe size Weight **Total length Nut radius** Materials Nut Part kgs 50.8 13.25 5.9 9.5

602型6000PSI NSCWP, 测试压力9000PSI 黑色螺母, 橙色零件。 For figure 602, 6000PSI NSCWP, test pressure at 9000PSI with black nut and orange parts

>>>> 44



FIG 1502

配有可更换的弹性丁腈橡胶密封环,坚固壁厚设计用于高压系统。 推荐用于注水泥、压裂、酸化、测试及堵塞和压井管线,也可用于无 压密封连接,采用对焊Sch XXH。

With replaceable resilient nitrile-butadiene rubber seal ring and robust wall thickness design, this figure is used in high-pressure system. It is recommended for cement filling, fracturing, acidizing, testing and choke and kill line. Also, it may be used in pressureless seal connection. Butt weld Sch. XXH is desired.

Nomina siz		Total	ength	Pipck	bore	Nut	radius	Mat Nut	erials Part	We	eight
in	mm	in	mm	in	mm	in	mm			lbs	kgs
11/2	38.1	5 13/32	137	1/4	6.4	3 21/32	93	SF	SF	12	5.4
2	50.8	7	177.8	16/84	6	3 3/4	95.3	SF	SF	21	9.5
3	76.2	7 6/8	193.7	3/8	9.5	4 1/2	114.3	SF	SF	31	14.1

For figure 1502, 1500PSI NSCWP, test pressure at 22500PSI with blue nut and red parts

FIG 2002



此种由壬只有2in一种风格,配有一个可更换的弹性丁腈橡胶密封环 组合在不锈钢衬管中,在超压力应用场合提供完全的挤压保护。可拆开的 螺母/扇形环/持环设计简化了螺母从管道上的拆卸。高、中、低压由壬 For this union, only the 2in type is available with a replaceable resilient nitrile-butadiene rubber seal ring combined in the stainless steel liner tube, providing complete compression protection in application with extra high pressure. The design of detachable nut/segment ring/retainer ring simplifies the removal of the nut from the piping.

omina siz	al pipe te	Tota	l length	Nut rac	dius	Mat Nut	erials Part	We	ight
in	mm	in	mm	in	mm			lbs	kgs
2	50.8	7 3/8	187.32	3 11/18	93.66	SF	AS	22.5	10.2



配有氟化橡胶密封环, 15000PSI NSCWP,热处理部件100%经过 硬度测试,符合美国腐蚀工程师标准协会MR-01-75和美国石油学会 RP-14E标准。

专门用于酸性气体使用场合。绿色螺母,绿色零件。 注: DIC=可锻铸铁 SC=铸钢 SF=锻钢 AS=合金钢 With fluoroelastomer seal ring, 15000PSI NSCWP and the heat-treated parts

100% subjected to hardness test, this model complies with National Association of Corrosion Engineers Standard MR-01-75 and American Petroleum Institute RP-14E. This product is designated for application with acid gases. Green nuts and parts. Note: DIC = ductile iron casting SC = steel casting SF = steel forging AS = alloy steel